

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

pattern eXpress®

Product group: Liquid component
 UFI: DJM1-MR3J-T60N-1NJQ

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Resin (powder component) for embedding in material and material tests.

1.3. Details of the supplier of the safety data sheet

Company name:	AcrylX GmbH	
Street:	Industriestraße 7	
Place:	D-61191 Rosbach v.d.H.	
Telephone:	+49 (0) 6007 - 9382 300	Telefax: +49 (0) 6007 - 9382 390
e-mail:	info@acrylx.com	
Contact person:	Oliver Wesner	Telephone: 320
e-mail:	info@acrylx.com	
Internet:	www.acrylx.com	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Flam. Liq. 2; H225
 Acute Tox. 4; H302
 Skin Irrit. 2; H315
 Eye Irrit. 2; H319
 Skin Sens. 1; H317
 STOT SE 3; H335
 Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Methyl methacrylate
 1,4-Butandiol dimethacrylate
 2,2'-[(4-methylphenyl)imino]bisethanol

Signal word: Danger

Pictograms:



Hazard statements

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 2 of 11

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P302+P352 IF ON SKIN: Wash with plenty of water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P370+P378 In case of fire: Use Foam, Extinguishing powder, Carbon dioxide (CO₂) to extinguish.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container to as hazardous waste - in accordance with local and national legislation - suitable, approved incinerator for combustible organic waste.

2.3. Other hazards

Polymerization with heat evolution may occur in the presence of radical forming substances (e.g. peroxides), reducing substances, and/or heavy metal ions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixture based on methyl methacrylate.

Hazardous components

CAS No	Chemical name	EC No	Index No	REACH No	Quantity
		Classification (GB CLP Regulation)			
80-62-6	Methyl methacrylate				60 - < 65 %
	201-297-1			01-2119452498-28	
	Flam. Liq. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3; H225 H315 H317 H335				
72869-86-4	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate				10 - < 15 %
	276-957-5			01-2120751202-68	
	Skin Sens. 1B, Aquatic Chronic 2; H317 H411				
2082-81-7	1,4-Butandiol dimethacrylate				5 - < 10 %
	218-218-1			01-2119967415-30	
	Skin Sens. 1; H317				
3077-12-1	2,2'-[(4-methylphenyl)imino]bisethanol				1 - < 5 %
	221-359-1			01-2120791684-40	
	Acute Tox. 4, Eye Dam. 1; H302 H318				

Full text of H and EUH statements: see section 16.

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 3 of 11

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
80-62-6	201-297-1	Methyl methacrylate	60 - < 65 %
		inhalation: LC50 = 29,8 mg/l (vapours); dermal: LD50 = >5000 mg/kg; oral: LD50 = >5000 mg/kg	
2082-81-7	218-218-1	1,4-Butandiol dimethacrylate	5 - < 10 %
		dermal: LD50 = > 3000 mg/kg; oral: LD50 = > 10000 mg/kg	
3077-12-1	221-359-1	2,2'-[(4-methylphenyl)imino]bisethanol	1 - < 5 %
		oral: LD50 = > 300 mg/kg	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated, saturated clothing immediately. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

After inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration. Medical treatment necessary.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. In case of skin irritation, consult a physician.

After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Do NOT induce vomiting. Rinse mouth. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Headache Dizziness Causes skin and eye irritation. Skin sensitisation

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO₂), Foam, Extinguishing powder

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Highly flammable liquid and vapour. Can polymerise exothermically if heated, exposed to air, sunlight or by addition or free radical initiators. Vapours can form explosive mixtures with air.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 4 of 11

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Remove all sources of ignition. Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

6.2. Environmental precautions

Do not allow uncontrolled discharge of product into the environment. Danger of explosion

6.3. Methods and material for containment and cleaning up

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

When using do not eat, drink, smoke, sniff. Use only in well-ventilated areas. Do not breathe gas/fumes/vapour/spray.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Flammable vapours can accumulate in head space of closed systems. Take precautionary measures against static discharges. Vapours can form explosive mixtures with air.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Further information on handling

Caution! Transport usually takes place at temperatures above the flash point.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place.
Protect from direct sunlight.

Hints on joint storage

Do not store together with: Material, oxygen-rich, Oxidising. Pyrophoric or self-heating substances.

Further information on storage conditions

Keep away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
80-62-6	Methyl methacrylate	50	208		TWA (8 h)	WEL
		100	416		STEL (15 min)	WEL

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 5 of 11

DNEL/DMEL values

CAS No	Substance		
DNEL type	Exposure route	Effect	Value
80-62-6	Methyl methacrylate		
Worker DNEL, long-term	inhalation		208 mg/m ³
Worker DNEL, long-term	dermal		17 mg/kg bw/day

8.2. Exposure controls

Appropriate engineering controls

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Individual protection measures, such as personal protective equipment

Eye/face protection

Suitable eye protection: goggles.

Hand protection

Wear suitable protective gloves. To protect against splashes: butyl; EN 374. To protect against immersion: butyl; 0.7 mm or thicker, EN 374. The suitability of gloves should be agreed with the manufacturer. Change gloves in the event of contamination or if the breakthrough time is exceeded. Resistance of the glove material: see information from the glove manufacturer.

Skin protection

Flame-retardant protective clothing. Wear anti-static footwear and clothing

Respiratory protection

Wear suitable respiratory protection if technical measures are inadequate or not available and exposure is to be expected that exceeds the DNEL (derived exposure level below which the substance does not cause any harm to human health). A suitable breathing mask with filter type A (EN141 or EN405) is recommended. A self-contained breathing apparatus may be necessary if particularly high vapor concentrations are formed.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	colourless
Odour:	characteristic

Test method

Melting point/freezing point:	-48 °C	
Boiling point or initial boiling point and boiling range:	100,3 °C	
Flammability:	not applicable	
Lower explosion limits:	not applicable	
Upper explosion limits:	2,1 vol. %	
Flash point:	12,5 vol. %	
Auto-ignition temperature:	10 °C	DIN 51755
Decomposition temperature:	435 °C	DIN 51794
pH-Value:	not determined	
Water solubility: (at 20 °C)	not determined	
Solubility in other solvents	15,3 g/L	
Partition coefficient n-octanol/water:	not determined	
Vapour pressure:	log Pow 1,38	
	37 hPa	

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 6 of 11

Density (at 20 °C): 0,94 g/cm³
 Relative vapour density: not determined

9.2. Other information

Information with regard to physical hazard classes

Self-ignition temperature

Solid: not applicable
 Gas: not applicable

Oxidizing properties

Not oxidising.

Other safety characteristics

Evaporation rate: not determined

Solid content: not determined

Viscosity / dynamic: 0,53 mPa·s
 (at 20 °C)

Further Information

none

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable, Vapours can form explosive mixtures with air.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators.

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators. Protect from direct sunlight.

10.5. Incompatible materials

Polymerization with heat evolution may occur in the presence of radical forming substances (e.g. peroxides), reducing substances, and/or heavy metal ions.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Acute toxicity

Harmful if swallowed.

ATEmix tested

	Dose	Species	Source
LD50, oral	> 5000 mg/kg	Rat	
LD50, dermal	> 5000 mg/kg	Rabbit	
LC50, inhalation (vapour) (1 h)	29,8 mg/l	Rat	

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 7 of 11

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
80-62-6	Methyl methacrylate				
	oral	LD50 >5000 mg/kg	Rat	OECD 401	
	dermal	LD50 >5000 mg/kg	Rabbit		
	inhalation vapour	LC50 29,8 mg/l	Rat		
2082-81-7	1,4-Butandiol dimethacrylate				
	oral	LD50 > 10000 mg/kg	Rat		
	dermal	LD50 > 3000 mg/kg	Rabbit		
3077-12-1	2,2'-[(4-methylphenyl)imino]bisethanol				
	oral	LD50 > 300 mg/kg	Rat		

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

May cause an allergic skin reaction. (Methyl methacrylate; 7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate; 1,4-Butandiol dimethacrylate)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Methyl methacrylate)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

SECTION 12: Ecological information

12.1. Toxicity

Acute (short-term) fish toxicity

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 8 of 11

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
80-62-6	Methyl methacrylate					
	Acute fish toxicity	LC50 mg/l	> 79	96 h Oncorhynchus mykiss (Rainbow trout)	OECD 203	
	Acute algae toxicity	ErC50 mg/l	> 110	72 h Selenastrum capricornutum	OECD 201	
	Acute crustacea toxicity	EC50	69 mg/l	48 h Daphnia magna (Big water flea)	OECD 202	
	Crustacea toxicity	NOEC	37 mg/l	21 d Daphnia magna (Big water flea)	OECD 202	
2082-81-7	1,4-Butandiol dimethacrylate					
	Acute fish toxicity	LC50 mg/l	32,5	96 h Oncorhynchus mykiss (Rainbow trout)		
	Acute crustacea toxicity	EC50 mg/l	7,51	48 h Daphnia magna (Big water flea)	OECD 211	
	Crustacea toxicity	NOEC mg/l	7,51		Selenastrum capricornutum	

12.2. Persistence and degradability

Biodegradable.

12.3. Bioaccumulative potential

On the basis of existing data about the elimination/degradation and bioaccumulation potential longer term damage to the environment is unlikely.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
80-62-6	Methyl methacrylate	1,38
2082-81-7	1,4-Butandiol dimethacrylate	3,1

12.4. Mobility in soil

Mobility in soil: No adsorption in soil or sediment.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

This substance does not meet the PBT/vPvB criteria of REACH, Annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

070208 WASTES FROM ORGANIC CHEMICAL PROCESSES; wastes from the MFSU of plastics, synthetic rubber and man-made fibres; other still bottoms and reaction residues; hazardous waste

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 9 of 11

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Classification code:	F1
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	339
Tunnel restriction code:	D/E

Other applicable information (land transport)

SAPT: > 60 °C

Inland waterways transport (ADN)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Classification code:	F1
Limited quantity:	1 L
Excepted quantity:	E2

Other applicable information (inland waterways transport)

SAPT: > 60 °C

Marine transport (IMDG)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Special Provisions:	-
Limited quantity:	1 L
Excepted quantity:	E2
EmS:	F-E, S-D

Other applicable information (marine transport)

SAPT: > 60 °C

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:	UN 1247
14.2. UN proper shipping name:	METHYL METHACRYLATE MONOMER, STABILIZED
14.3. Transport hazard class(es):	3
14.4. Packing group:	II
Hazard label:	3
Limited quantity Passenger:	1 L
Passenger LQ:	Y341
Excepted quantity:	E2
IATA-packing instructions - Passenger:	353
IATA-max. quantity - Passenger:	5 L

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 10 of 11

IATA-packing instructions - Cargo: 364
 IATA-max. quantity - Cargo: 60 L

Other applicable information (air transport)

SAPT: > 60 °C

14.6. Special precautions for user

Warning: Combustible liquid.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40

2010/75/EU (VOC):	64,5 % (606,3 g/l)
2004/42/EC (VOC):	64,5 % (606,3 g/l)
Information according to 2012/18/EU (SEVESO III):	P5c FLAMMABLE LIQUIDS

Additional information

To follow: 850/2004/EC, 79/117/EEC, 689/2008/EC

National regulatory information

Employment restrictions:	Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Water hazard class (D):	3 - highly hazardous to water
Skin resorption/Sensitization:	Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%

Safety Data Sheet

according to UK REACH Regulation

pattern eXpress®

Revision date: 29.03.2023

Product code: 1-842

Page 11 of 11

Classification for mixtures and used evaluation method according to GB CLP Regulation

Classification	Classification procedure
Flam. Liq. 2; H225	On basis of test data
Acute Tox. 4; H302	
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)