



PrograMill Dry

Spare part list
V1.0

Table of Contents

Housing..... 3

Milling chamber 4

Area front panel 7

Axis 8

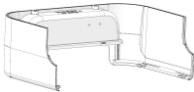
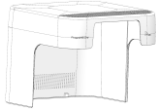
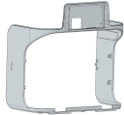
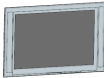
Machine base area 11

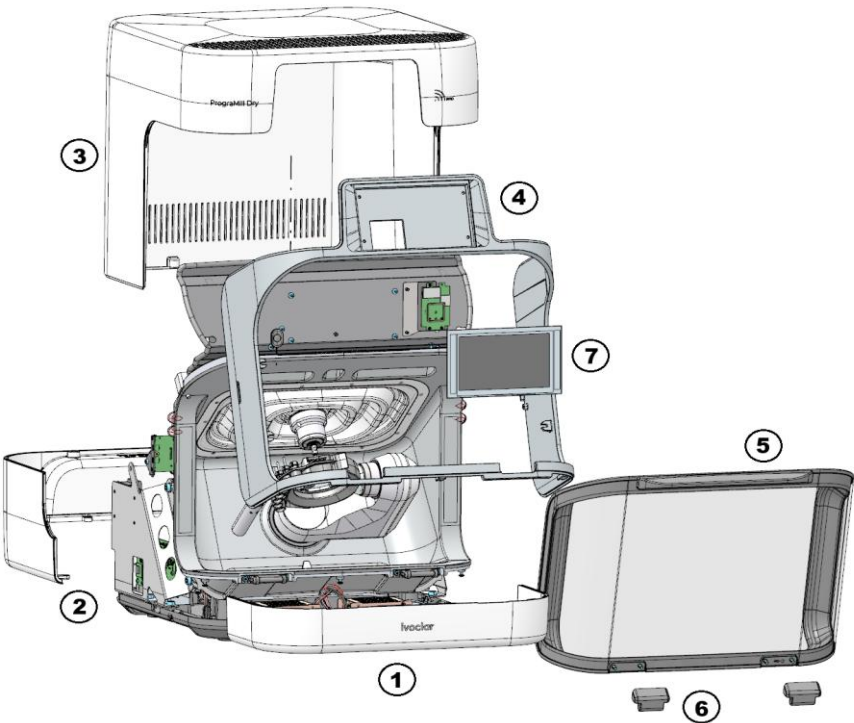
Cabeling..... 13

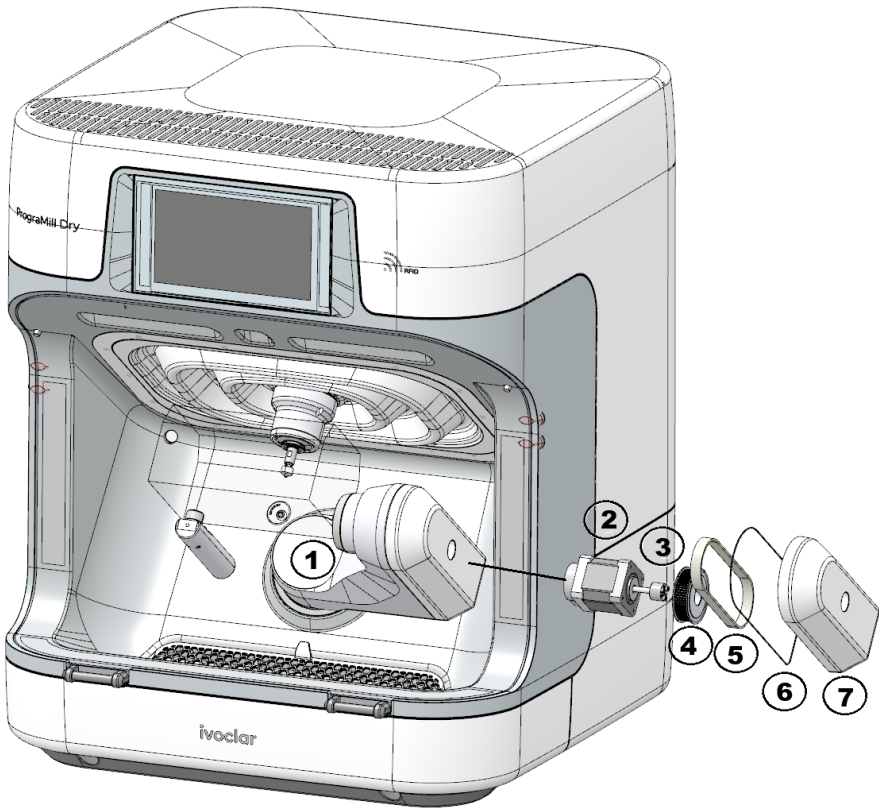
Extra equipment 15

Changelog 18

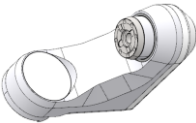
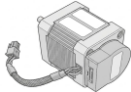
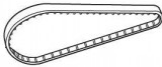
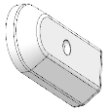
Housing

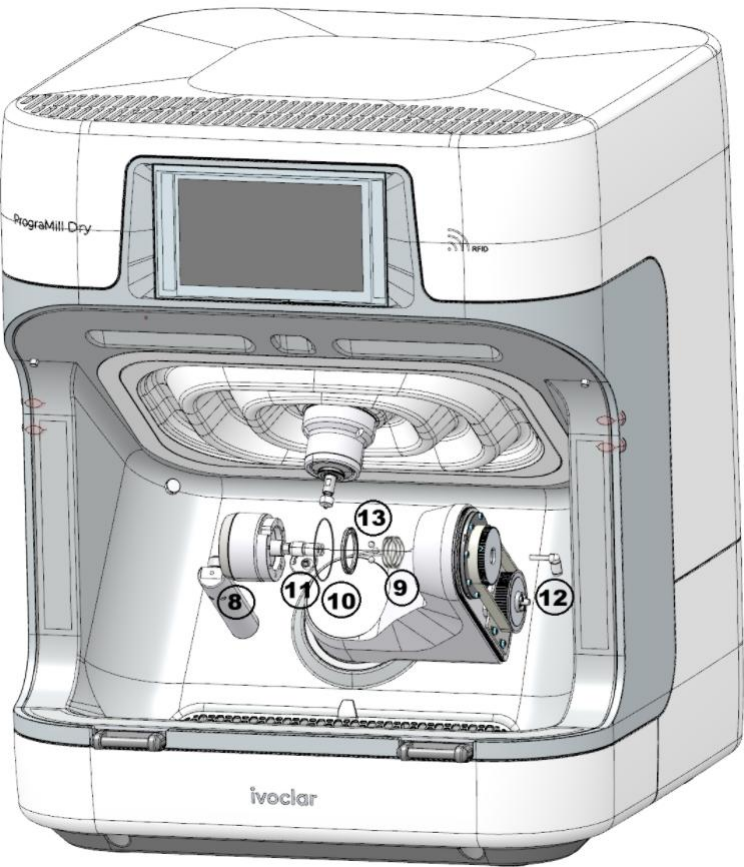
Item	Picture	Part number	Description
1		773349	Front panel bottom
2		773350	Housing rear bottom
3		773351	Housing hood
4		773352	Front panel
5		773353	Front door
6		773354	Friction hinges 2pcs.
7		773355	Display



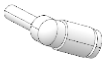


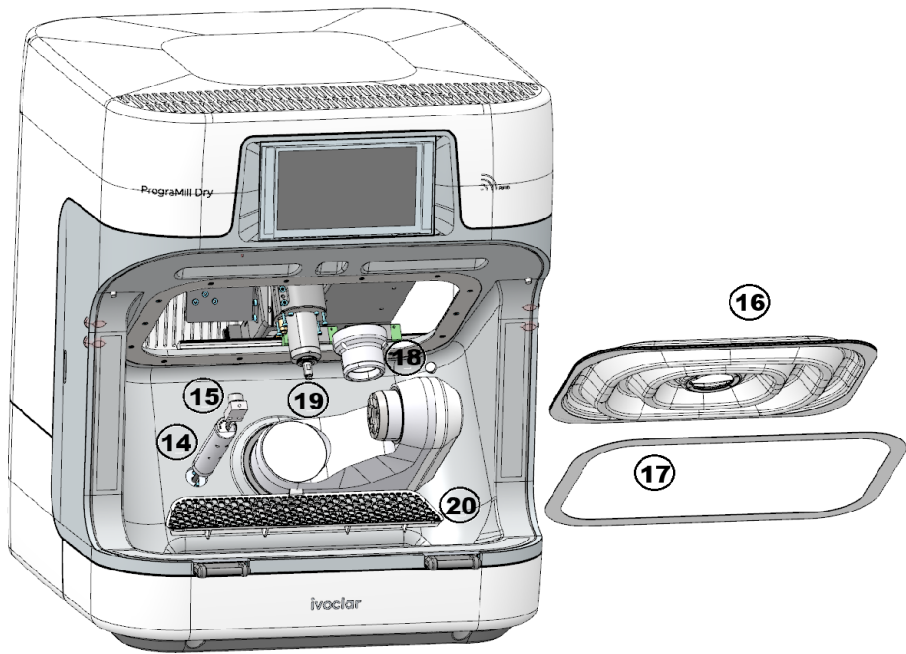
Milling chamber

Item	Picture	Part number	Description
1		773356	A-axis complete
2		773357	Motor A-axis
3		773358	Belt A-axis
4		773359	A-axis cover with gasket
5		773360	Gasket A-axis cover
6		773385	Pulley motor A/B/X-axis
7		773383	Coupling pulley motor A/X-axis

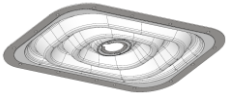


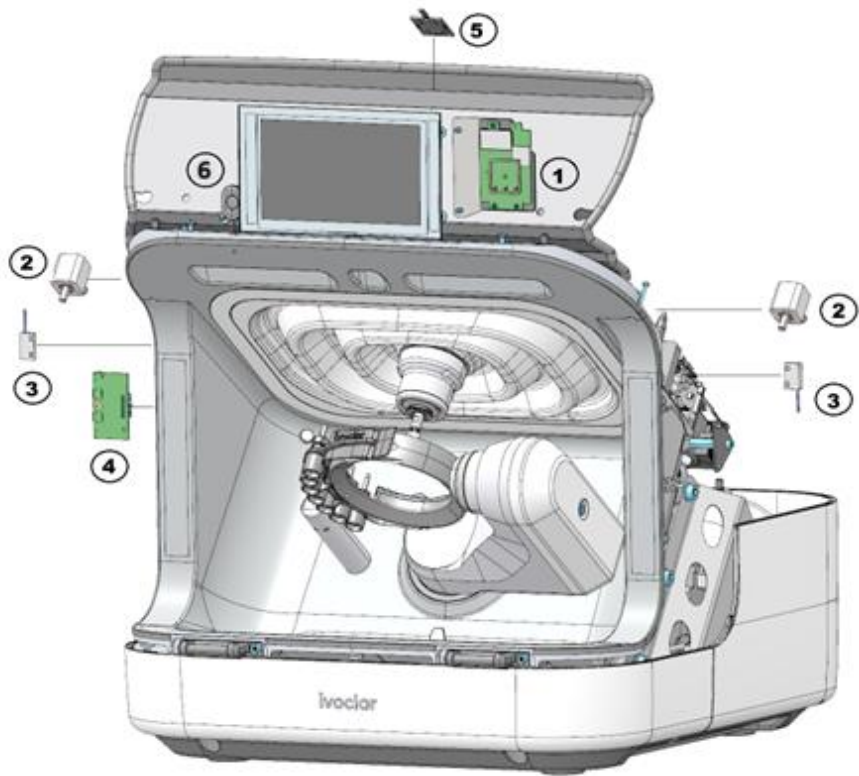
Milling chamber

Item	Picture	Part number	Description
8		773362	Clamping system complete
9		773608	Wave spring for clamping system
10		773609	Piston seal for clamping system
11		773610	O-ring for cylinder of clamping system
12		773611	Plug air connection 4mm M6
13		740915	Spheres blocking pincer 3pcs.

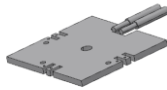


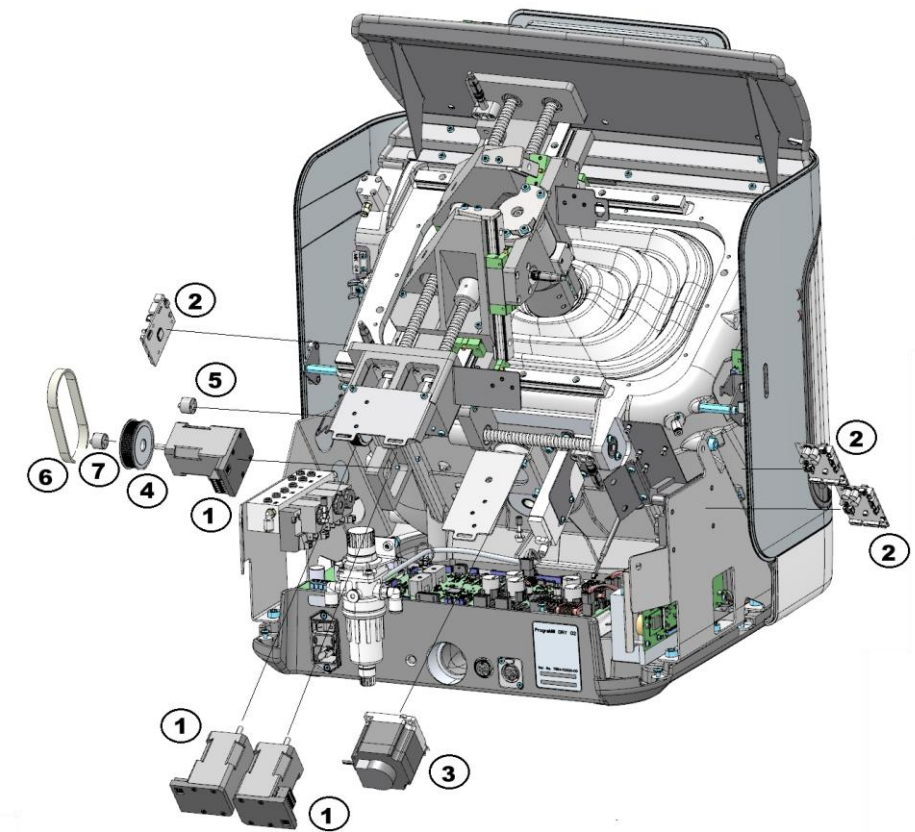
Milling chamber

Item	Picture	Part number	Description
14		773364	Holder of measuring probe
15		773363	Measuring probe
16		773365	Membrane including screws
17		773366	Cover for membrane screws
18		773367	Spindle cover
19		773410	Collet chuck
20		773411	Extraction grid

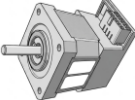
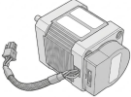
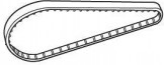


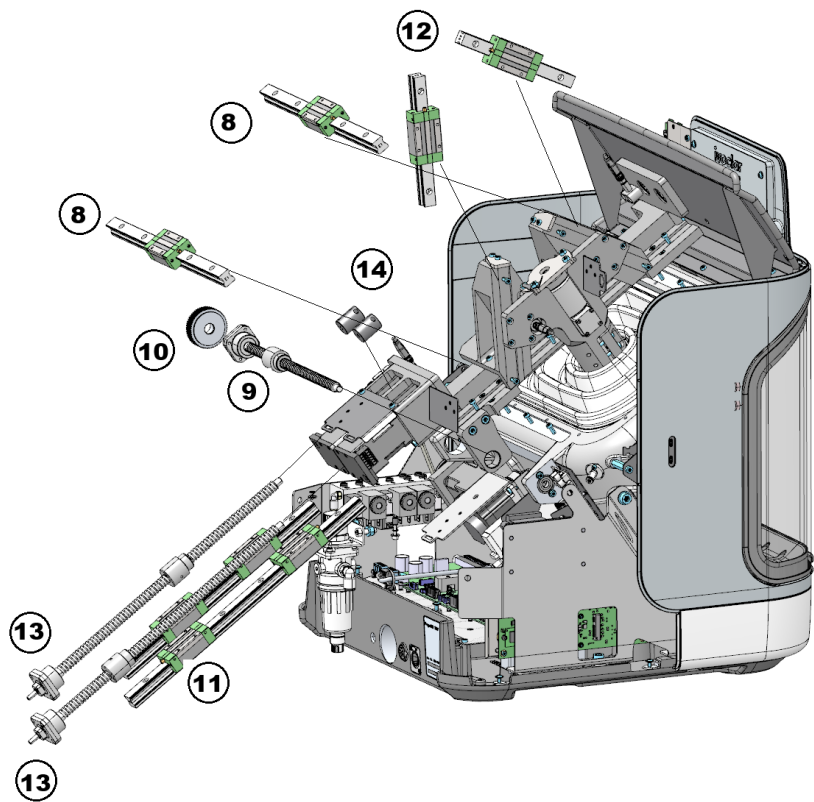
Area front panel

Item	Picture	Part number	Description
1		773368	RFID reader
2		773369	Door release cylinder
3		773370	Door detection sensor
4		773372	USB-C hub
5		773523	LED for workspace
6		773371	Speaker



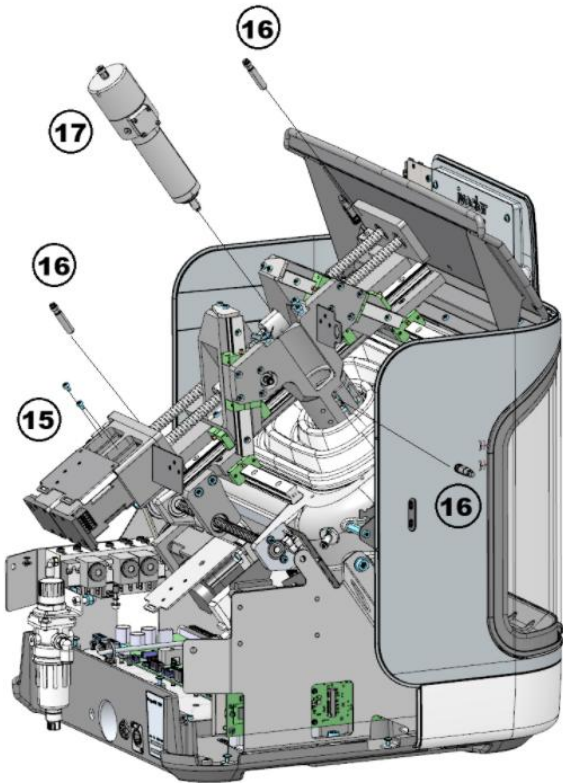
Axis

Item	Picture	Part number	Description
1		773388	Motor X/Y/Z-axis
2		773390	Motorcontroller or SyncProducer
3		773389	Motor B-axis
4		773385	Pulley motor A/B/X-axis
5		773382	Coupling pulley to ball screw X-axis / motor B-axis
6		773387	Belt B/X-axis
7		773383	Coupling pulley to motor A/X-axis

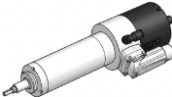


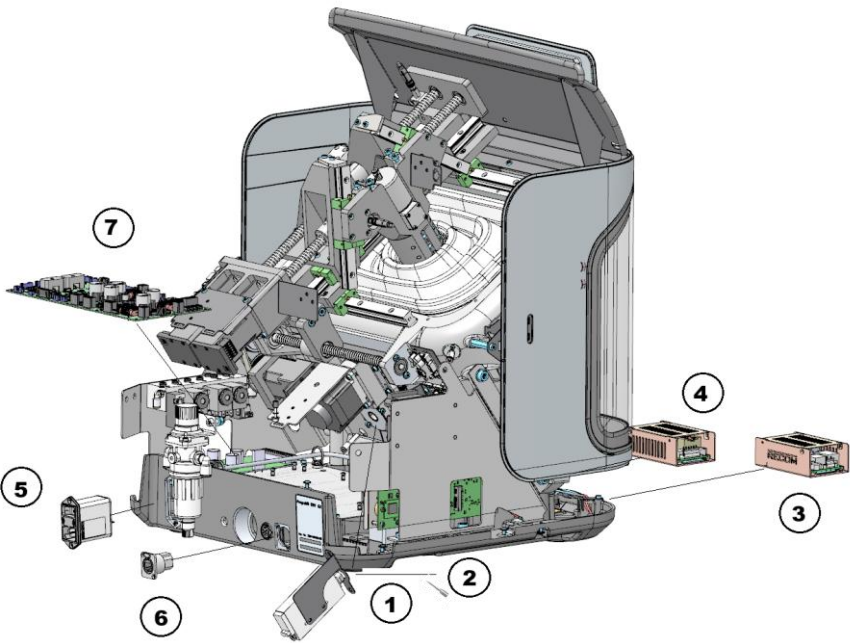
Axis

Item	Picture	Part number	Description
8		773375	Linear guide set X-axis with screws
9		773378	Ball screw X-axis
10		773384	Pulley X-axis to ball screw
11		773376	Linear guide set Y-axis with screws
12		773377	Linear guide set Z-axis with screws
13		773379	Ball screw set Y/Z-axis
14		773381	Coupling 2pcs. for ball screw set Y/Z-axis

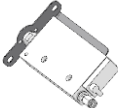
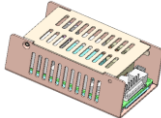
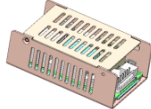
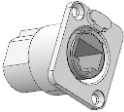


Axis

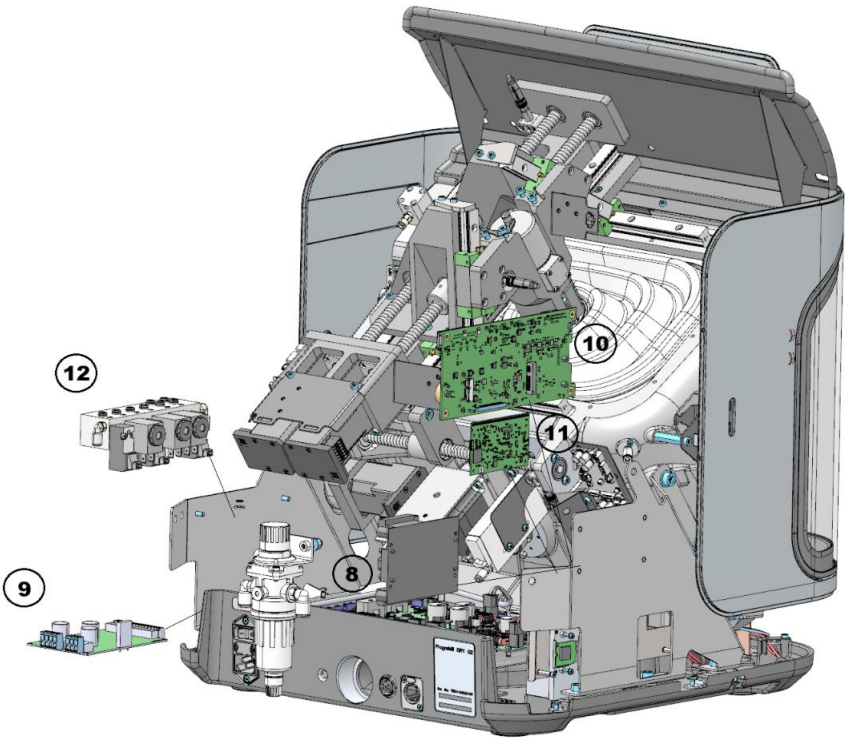
Item	Picture	Part number	Description
15		773380	Coupling screws 4pcs. Y/Z-axis
16		773374	Inductive sensor linear axis
17		773373	Milling spindle

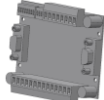
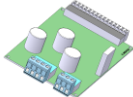
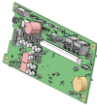
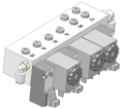


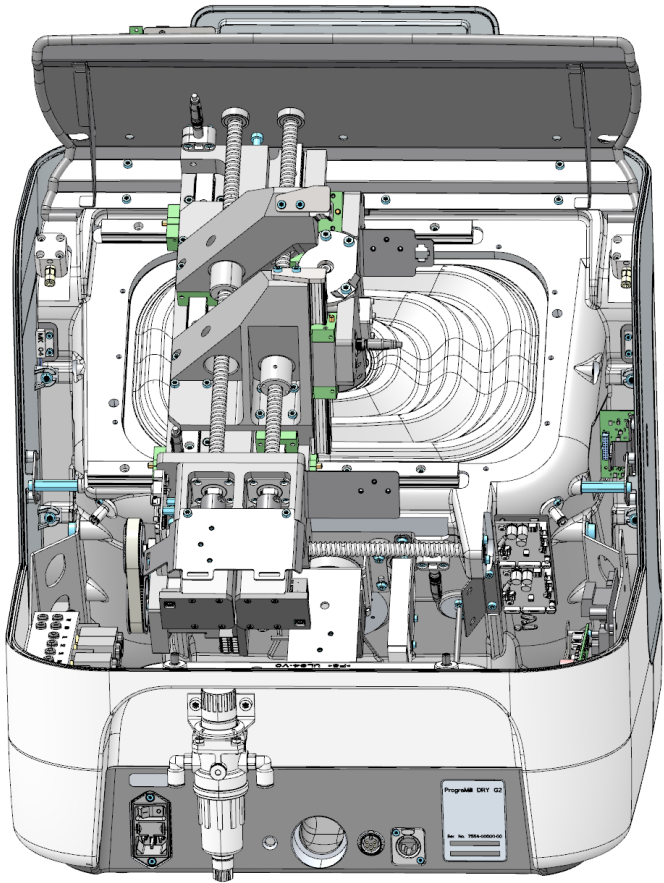
Machine base area

Item	Picture	Part number	Description
1		773400	Ionizer
2		760984	Electrode needle for ionizer
3		773391	Power supply 48V 230W
4		773392	Power supply 24V 230W
5		773393	Power entry with line filter
6		773394	RJ45 data connector
7		773395	Baseboard

Machine base area

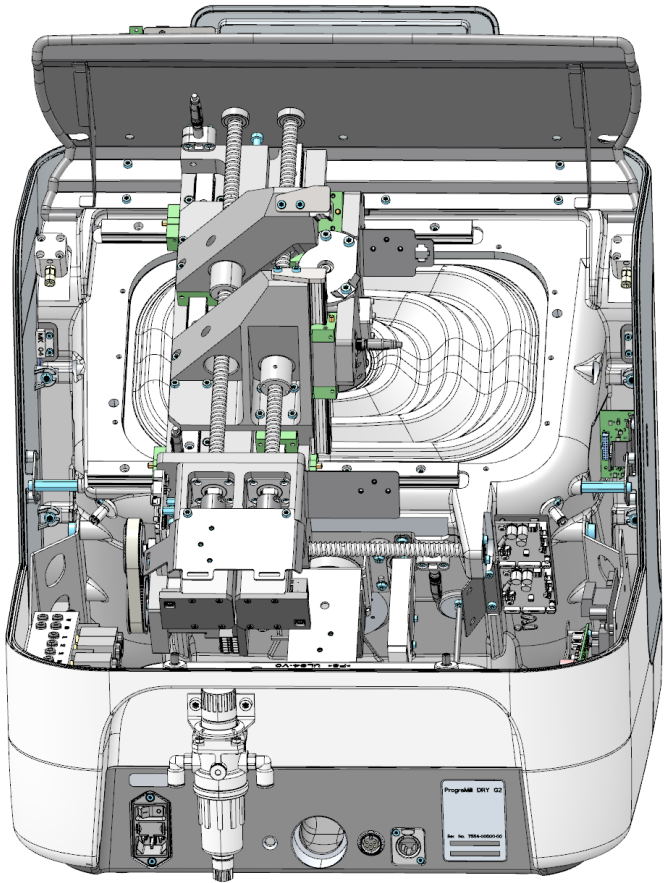


Item	Picture	Part number	Description
8		773399	I/O-module
9		773396	Spindle controller easyDrive
10		773397	IvoControl board
11		773386	CPU-module
12		773398	Valve block

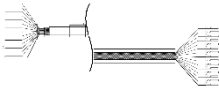
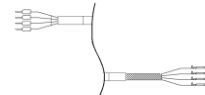


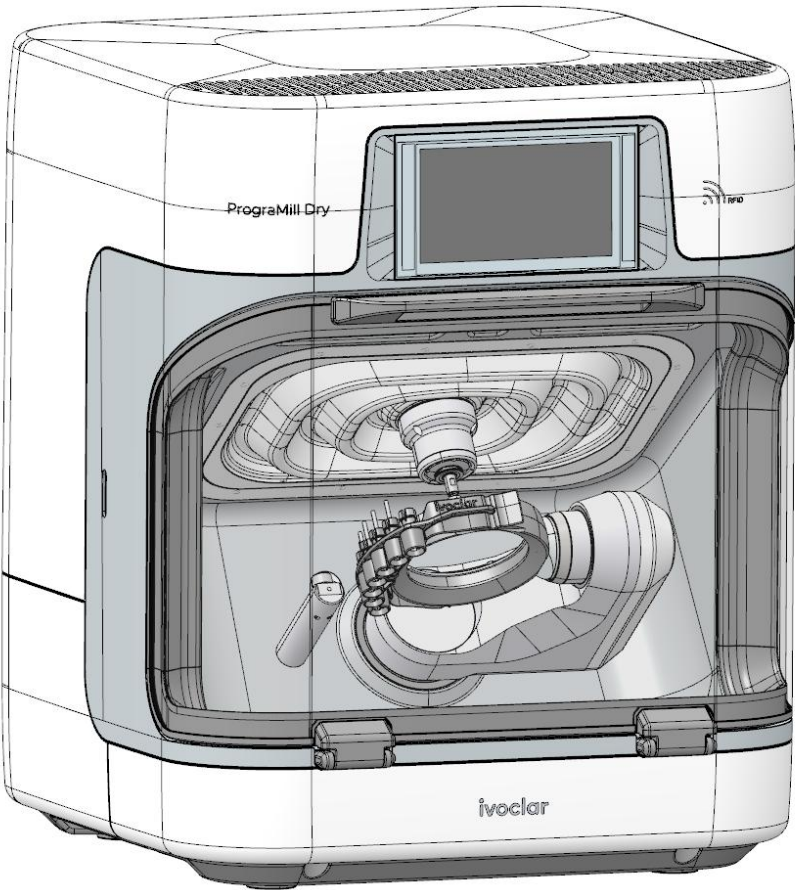
Cabeling

Item	Picture	Part number	Description
1		773401	Cable for power supply 48V
2		773402	Cable for power supply 24V
3		773403	Network cable
4		773404	Cable baseboard to spindle controller
5		773405	USB-cable
6		773406	Cable harness rigid
7		773407	Cable harness B-axis motor



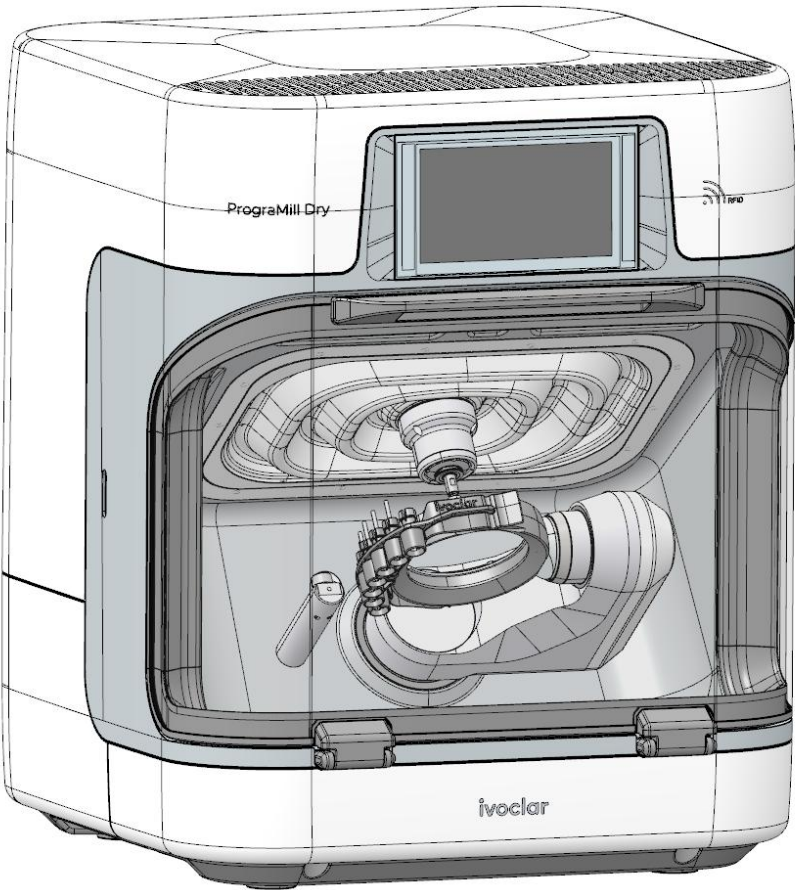
Cabeling

Item	Picture	Part number	Description
8		773408	Cable harness movable
9		772795	Cable Y-axis motor SyncProducer



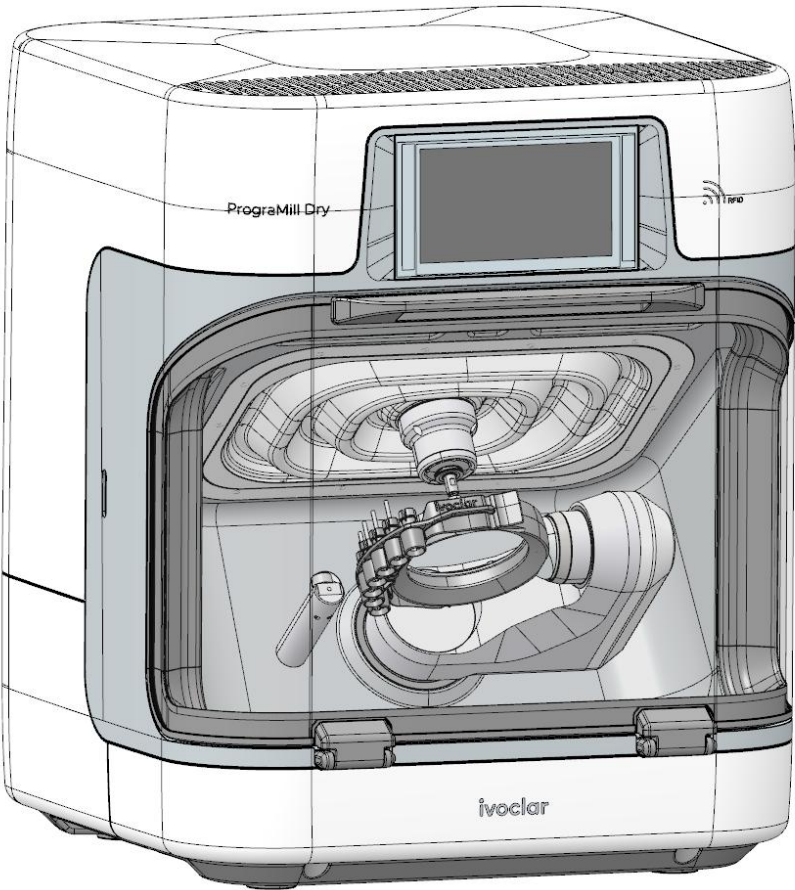
Extra equipment

Item	Picture	Part number	Description
1		773361	Air regulator with filter
2		772791	Filter for air regulator
3		773409	Maintenance kit PrograMill Dry
4		772896	Tool Magazin yellow
5		772917	Tool Magazin green
6		772918	Tool Magazin black
7		754277	Tool clamp sockets 5pcs.



Extra equipment

Item	Picture	Part number	Description
8		754497	Assembly tool for clamp socket
9		697510	2 pcs. Calibration disc with label
10		689242	Disc-holder
11		740487	Locking screw for disc holder
12		740008	Heli-Coil repairkit for disc holder
13		749658	Fixing bow for disc holder
14		689245	Fixing bow Digital Denture



Extra equipment

Item	Picture	Part number	Description
15		764024	Quick-release ring for disc holder
16		706850	Safety Pin
17		689246	RFID tag holder for disc holder black

Changelog

Referring to spare part list V1.0

	Article description and change
V1.0	New creation